



**MATERIAL SAFETY DATA SHEET**

**MSDS# 0300**

**SECTION 1**

QUADRANT EPP  
2120 FAIRMONT AVENUE  
P.O. BOX 14235  
READING, PA. 19612-4235

TELEPHONE NUMBERS:  
PRODUCT INFORMATION(Quadrant EPP) -  
610-320-6600  
TRANSPORTATION EMERGENCY (CHEMTREC) -  
800-424-9300

MATERIAL IDENTIFICATION

PRODUCT NAME: **MONOCAST MC-901 BLUE**

CHEMICAL NAME: **EPSILON - CAPROLACTAM, CAST NYLON 6**

CAS NO.: **25038-54-4 (BASE POLYMER)**

PRODUCT USE: **CUSTOM CASTING AND ENGINEERING THERMOPLASTIC STOCK SHAPE FOR SUBSEQUENT FABRICATION.**

TSCA INVENTORY STATUS: **ALL REPORTABLE INGREDIENTS ARE LISTED IN THE TSCA CHEMICAL SUBSTANCE INVENTORY.**

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**SECTION 2**

HAZARDOUS INGREDIENTS (THIS IS A POLYMERIC MATERIAL. ALL CONSTITUENTS ARE ENCAPSULATED WITHIN THE POLYMER SYSTEM AND THEREFORE PRESENT NO LIKELIHOOD OF EXPOSURE UNDER NORMAL CONDITIONS OF PROCESSING AND HANDLING)

| IDENTITY | CAS# | CONCENTRATION | TVL |
|----------|------|---------------|-----|
| (TWA)    | NA   | NA            | NA  |
| NA       |      |               |     |

## SECTION 3

HEALTH HAZARD DATA

ACUTE OR IMMEDIATE EFFECTS: ROUTES OF ENTRY AND SYSTEMS

INGESTION: NOT A PROBABLE ROUTE OF EXPOSURE

SKIN: MOLTEN NYLON CAUSES THERMAL BURNS.

EYE: MECHANICAL IRRITATION ONLY.

INHALATION: SHAPES NOT RESPIRABLE.

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## SECTION 4

EMERGENCY FIRST AID

- If exposed to fumes from overheating, move to fresh air. Consult a physician if symptoms persist.
- Wash skin with soap and plenty of water.
- Flush eyes with water. Consult a physician if symptoms persist.
- If molten polymer contacts skin, cool rapidly with cold water. Do not attempt to peel polymer from skin. Obtain medical attention to thermal burn.

CHRONIC EFFECTS: NONE KNOWN.

MEDICAL CONDITIONS GENERALLY AGGRAVATED BY THIS MATERIAL:  
NONE KNOWN.

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## SECTION 5

FIRE AND EXPLOSION HAZARD DATA

FLASH IGNITION TEMPERATURE: 752 F./400 C. METHOD: ASTM D-1929

UNUSUAL FIRE, EXPLOSION HAZARDS: NONE KNOWN.

HAZARDOUS DECOMPOSITION PRODUCTS: AT TEMPERATURES ABOVE 572 F./ 300 C., CARBON MONOXIDE, HYDROGEN CYANIDE AND NITROGEN GASSES WILL OCCUR.

SPECIAL FIRE FIGHTING INSTRUCTIONS: FIRE FIGHTERS AND OTHERS EXPOSED TO PRODUCTS OF COMBUSTION SHOULD WEAR FULL PROTECTIVE CLOTHING INCLUDING SELF-CONYAINED BREATHING APPARATUS. FIRE FIGHTING EQUIPMENT SHOULD BE THOROUGHLY DECONTAMINATED AFTER USE.

EXTINGUISHING MEDIA: WATER SPRAY OR ANY CLASS A EXTINGUISHING AGENT.

## SECTION 6

ACCIDENTAL RELEASES

SPILL OR RELEASE: CLEAN UP BY VACUUMING OR WET SWEEPING TO PREVENT FALLS.

## SECTION 7

STORAGE CONDITIONS

DRY STORAGE. KEEP CONTAINERS CLOSED TO PREVENT CONTAMINATION.

## SECTION 8

PROTECTION INFORMATION

**EYE:** Safety glasses are recommended to prevent particulate matter from entering eyes while grinding or machining.

**SKIN:** Protective gloves are required when handling hot polymer. Also, long sleeve cotton shirt and long pants if handling molten polymer.

**VENTILATION:** Local exhaust at processing equipment to keep particulates below 15 mg/m<sup>3</sup>, the OSHA limit for nuisance dusts.

**RESPIRATOR:** None under normal processing, if ventilation is adequate.

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## SECTION 9

PHYSICAL/CHEMICAL DATA

**APPEARANCE:** STOCK SHAPE MAY BE ROD, PLATE, OR BUSHING.

**ODOR:** ESSENTIALLY ODORLESS.

**MELTING POINT:** 212-230 C./ 413-446 F.

**SOLUBILITY IN WATER:** INSOLUBLE

**VOLATILE CONTENT %:** <1%

**SPECIFIC GRAVITY:** 1.13-1.17

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## SECTION 10

HAZARDOUS REACTIVITY

**STABILITY AT ROOM TEMPERATURE:** STABLE.

**MATERIALS TO AVOID:** STRONG ACIDS AND OXIDIZING AGENTS.

CONDITIONS TO AVOID: **HEATING ABOVE 300 C./ 572 F.**

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## SECTION 11

TOXICOLOGICAL INFORMATION

CHRONIC TOXICITY: MONOCAST MC-901 DOES NOT APPEAR TO POSSESS ANY TOXICOLOGICAL PROPERTIES.

MEDICAL CONDITIONS PRONE TO AGGRAVATION BY EXPOSURE: THERMAL DECOMPOSITION PRODUCTS OF NYLON HAVE BEEN REPORTED TO BE IRRITATING TO THE MUCUS MEMBRANES AND RESPIRATORY TRACT.

CARCINOGENICITY: NONE KNOWN.

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## SECTION 12

ECOLOGICAL INFORMATION

AQUATIC TOXICITY: Toxicity is expected to be low based on insolubility of polymer in water.

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## SECTION 13

DISPOSAL

SPILL OR RELEASE: Clean up by vacuuming or wet sweeping to minimize dust exposure.

WASTE DISPOSAL: Landfill or incineration in compliance with federal, state, and local regulations.

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## SECTION 14

TRANSPORT INFORMATION

DOT HAZARD CLASS: NA  
SHIPPING NAME: NA

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**SECTION 15  
REGULATORY INFORMATION**

SECTION 313 SUPPLIER NOTIFICATION:  
(SARA TITLE III-TOXIC CHEMICALS LIST)

This product contains no known toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 and 40 CFR 372.

STATE RIGHT TO KNOW LAWS:

No substances on the state hazardous list, for the states I indicated below, are used in the manufacture of products on this Material Safety Data Sheet, with the exceptions indicated. While we do not specifically analyze these products, or the raw materials used in their manufacture, for substances on various state hazardous substances lists, to the best of our knowledge the products on this Material Safety Data Sheet contain no such substances except for those specifically listed below:

PENNSYLVANIA:

SUBSTANCES ON THE PENNSYLVANIA HAZARDOUS SUBSTANCES LIST PRESENT AT A CONCENTRATION OF 1% OR MORE: **NONE KNOWN.**

SUBSTANCES ON THE PENNSYLVANIA SPECIAL HAZARDOUS SUBSTANCES LIST PRESENT AT A CONCENTRATION OF 0.01% OR MORE: **NONE KNOWN.**

CALIFORNIA PROPOSITION 65:

SUBSTANCES KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER: **NONE KNOWN.**

SUBSTANCES KNOWN TO THE STATE OF CALIFORNIA TO CAUSE BIRTH DEFECTS OR OTHER REPRODECTIVE HARM: **NONE KNOWN.**

**HMIS RATING**

|                 |   |
|-----------------|---|
| Health          | 0 |
| Flammability    | 1 |
| Reactivity      | 0 |
| PPE             | A |
| #Acute *Chronic |   |



## SECTION 16

MISCELLANEOUS INFORMATION

Prepared by: T.W. Swavely, Division Quality Manager

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The information set forth herein has been gathered from standard reference materials and/or supplier test data and is, to the best knowledge and belief of Quadrant EPP, accurate and reliable. Such information is offered solely for your consideration, investigation and verification, and it is not suggested or guaranteed that the hazard precautions or procedures mentioned are the only ones which exist. Quadrant EPP makes no warranties, expressed or implied, with respect to the use of such information or the use of the specific material identified herein in combination with any other material or process, and assumes no responsibility therefor.

NA = Not applicable

NE = Not established.

> = New or revised information in this section when " > " appears in the left margin.

END OF MSDS